

Model: RHEA-I660A

Supercap backup board, 6 x 3V600F Cap, Internal,12/19/24V DC Input/Output, 7-segment display, R10

User Manual



IN 1996 L. Orner &

SET ONLY PROVIDE THE OTHER MADE IN

TAX N WEARA DOGS.

or unbelophose

THE REPORT OF THE REPORT OF

MARKED IN

Rev. 1.00 – October 25, 2023



Revision

Date	Version	Changes
Oct. 25, 2023	1.00	Initial release



Copyright

Integration Corp.

COPYRIGHT NOTICE

The information in this document is subject to change without prior notice in order to improve reliability, design and function and does not represent a commitment on the part of the manufacturer.

In no event will the manufacturer be liable for direct, indirect, special, incidental, or consequential damages arising out of the use or inability to use the product or documentation, even if advised of the possibility of such damages.

This document contains proprietary information protected by copyright. All rights are reserved. No part of this manual may be reproduced by any mechanical, electronic, or other means in any form without prior written permission of the manufacturer.

TRADEMARKS

All registered trademarks and product names mentioned herein are used for identification purposes only and may be trademarks and/or registered trademarks of their respective owners.

Manual Conventions



WARNING / AVERTISSEMENT

Warnings appear where overlooked details may cause damage to the equipment or result in personal injury. Warnings should be taken seriously.

Des avertissements apparaissent lorsque des détails négligés peuvent endommager l'équipement ou entraîner des blessures. Les avertissements doivent être pris au sérieux.



CAUTION / ATTENTION

Cautionary messages should be heeded to help reduce the chance of losing data or damaging the product.

Les messages de mise en garde doivent être respectés afin de réduire les risques de perte de données ou d'endommagement du produit.



NOTE / REMARQUE

These messages inform the reader of essential but non-critical information. These messages should be read carefully as any directions or instructions contained therein can help avoid making mistakes. Ces messages informent le lecteur d'informations essentielles mais non critiques. Ces messages doivent être lus attentivement car toutes les instructions ou instructions qu'ils contiennent peuvent aider à éviter de commettre des erreurs.



HOT SURFACE / SURFACE CHAUDE

This symbol indicates a hot surface that should not be touched without taking care.

Ce symbole indique une surface chaude qui ne doit pas être touchée sans précaution.



Table Of Contents

f

1 INTRODUCTION	1
1.1 Overview	2
1.2 Features	
1.3 TECHNICAL SPECIFICATIONS	4
1.4 BACKUP TIME SPECIFICATION	5
1.4.1 Backup Time Test in Lab Environment	5
1.4.2 Product Loading Test (low power consumption)	5
1.4.3 Product Loading Test (high power consumption)	6
1.4.4 Charge Time Test	7
1.5 I/O INTERFACE	
1.6 Physical Dimensions	9
2 UNPACKING	10
2.1 UNPACKING	11
2.2 UNPACKING CHECKLIST	11
3 INSTALLATION	13
3.1 Anti-Static Precautions	14
3.2 INSTALLATION PRECAUTIONS	14
3.3 INSTALLING RHEA-I660A	15
3.3.1 Bottom Installation	15
3.3.2 Side Installation	
3.4 CONNECTION DIAGRAM	17
3.5 INDICATOR LIGHT	
3.6 CONNECTORS	19
3.6.1 Layout	
3.6.2 Internal Peripheral Connectors	
3.6.3 Power Input Connector	
3.6.4 Relay Connector	

RHEA-I660A

3.6.5 USB Connector	. 22
3.6.6 Power Output Connector	. 23
3.6.7 Firmware Flash Connector	. 24
3.6.8 Power Button Connector	. 25
3.6.9 7-segment Display Connector	. 26
3.6.10 Debug Connector	. 27
3.6.11 7-segment Display	. 27
4 SOFTWARE APPLICATION	. 30
4.1 Introduction	. 31
4.2 Driver Installation	. 31
4.3 Application Installation	. 33
4.4 SUPERCAPACITOR MANAGEMENT TOOL OVERVIEW	. 34
4.5 Monitoring	. 35
4.5.1 Model name information	. 35
4.5.2 Serial Number Information	. 35
4.5.3 Spec Information	. 35
4.5.4 Max. Rated Current Information	. 36
4.5.5 Power Voltage Information	. 36
4.5.6 Capacitor Voltage Information	. 36
4.5.7 Output Voltage to Load Information	. 36
4.5.8 Temperature Information	. 37
4.5.9 Charging Current of Capacitor Information	. 37
4.5.10 Load Power Information	. 37
4.5.11 Max. Capacity of Capacitor Information	. 37
4.5.12 Capacitor's State Information	. 38
4.6 Remote Control	. 38
4.6.1 How the system power on when power is restored	. 38
4.6.2 Max. Charging Wattage of Capacitor	. 39
4.6.3 Trigger relay after power is disconnected	. 39
4.6.4 Shutdown Behavior	. 39
4.6.5 Shut Down by Hardware/Software	. 40
4.6.6 Temperature and Life	. 41
4.7 Language	. 42
4.8 About	. 43

6 HAZARDOUS MATERIALS DISCLOSURE	. 48
5.1 Product Disposal	. 47
5 SAFETY PRECAUTIONS	. 46

iEintegration Corp.

Page vii

List of Figures

Figure 1-1: RHEA-I660A Series Module2
Figure 1-2: Discharge Test6
Figure 1-3: Discharge Test7
Figure 1-4: Standard I/O Interface Connectors8
Figure 1-5: RHEA-I660A Dimensions9
Figure 3-1: Screw Holes on Chassis15
Figure 3-2: Install RHEA-I660A15
Figure 3-3: Secure the RHEA-I660A – from Bottom16
Figure 3-4: Screw Holes on Chassis16
Figure 3-5: Install RHEA-I660A17
Figure 3-6: Secure the RHEA-I660A – from Side17
Figure 3-7: Connection Diagram18
Figure 3-8: LED Indicators18
Figure 3-9: RHEA-I660A Layout19
Figure 3-10: Power Input Connector Location20
Figure 3-11: Relay Connector Location21
Figure 3-12: USB Connector Location22
Figure 3-13: Power Output Connector Location23
Figure 3-14: Firmware Flash Connector Location24
Figure 3-15: Power Button Connector Location25
Figure 3-16: 7-segment Display Connector Location26
Figure 3-17: Debug Connector Location27
Figure 3-18: 7-segment Display28
Figure 4-1: Device Manager (before installation)31
Figure 4-2: Driver File
Figure 4-3: Message Screen
Figure 4-4: Installation Complete
Figure 4-5: Device Manager (after installation)32
Figure 4-6: Driver File
Figure 4-7: Welcome Screen
Figure 4-8: Installation Complete

Figure 4-9: Software Icon	34
Figure 4-10: IEI Supercapacitor Management Tool Overview	34
Figure 4-11: IEI Supercapacitor Management Tool- Monitoring Overview	35
Figure 4-12: Model Name Information	35
Figure 4-13: Serial Number Information	35
Figure 4-14: Spec Information	36
Figure 4-15: Max. Rated Current Information	36
Figure 4-16: Power Voltage Information	36
Figure 4-17: Capacitor Voltage Information	36
Figure 4-18: Output Voltage to Load Information	37
Figure 4-19: Temperature Information	37
Figure 4-20: Charging Current of Capacitor Information	37
Figure 4-21: Load Power Information	37
Figure 4-22: Max. Capacity of Capacitor Information	37
Figure 4-23: Capacitor's State Information	38
Figure 4-24: IEI Supercapacitor Management Tool- Control Overview	38
Figure 4-25: Power on when power is restored	38
Figure 4-26: Max. Charging Wattage of Capacitor	39
Figure 4-27: Trigger relay after power is disconnected	39
Figure 4-28: Shutdown Behavior	40
Figure 4-29: Shut Down by Hardware	40
Figure 4-30: Shut down by Software	41
Figure 4-31: Temperature and Voltage Setting	41
Figure 4-32: Warning Message	42
Figure 4-33: Language	42
Figure 4-34: About	43
Figure 4-35: File Selection	43
Figure 4-36: Version Prompt	44
Figure 4-37: Prompt	44
Figure 4-38: Firmware Updating	44
Figure 4-39: Application Update Installation	45

List of Tables

Table 1-1: Technical Specifications	5
Table 1-2: Backup Time Curve	5
Table 1-3: Charging Time	7
Table 2-1: Packing List	11
Table 2-2: Optional Packing List	12
Table 3-1: LED status	19
Table 3-2: Peripheral Interface Connectors	20
Table 3-3: Power Input Pinouts	20
Table 3-4: Relay Pinouts	21
Table 3-5: USB Connector Pinouts	22
Table 3-6: Power Output Pinouts	23
Table 3-7: Firmware Flash Connector Pinouts	24
Table 3-8: Power Button Connector	25
Table 3-9: 7-segment Display Connector Pinouts	26
Table 3-10: Debug Connector Pinouts	27
Table 3-11: 7-segment Display Message	29
Table 4-1: Relationship of Capacitor Temperature, Voltage and Life	42





Introduction





1.1 Overview



Figure 1-1: RHEA-I660A Series Module

The RHEA-I660A supercapacitor backup board uses six 600F 3V capacitors, which can support a maximum load of 150W, and can maintain uninterrupted power supply for about 60S at a normal temperature of 25 degrees, providing sufficient operating time for saving data and safely shutting down to avoid the computer system and data are damaged due to illegal power failure.

RHEA-I660A provides 12/19/24V three commonly used voltage inputs, and the output voltage is equal to the input voltage. A 7-segment display is also provided to display the current operating voltage or other warning information. The 7-segment display can be installed directly on the supercapacitor backup board, or it can be installed to other locations through a 20cm wire.

RHEA-I660A can be connected to the host through a USB Type-A cable. At the same time, the IEI supercapacitor management tool can provide 2 sets of power switch and 1 set of relay port control, and can also set the shutdown time and shutdown method after power failure. It can assist customers in handling various backup behaviors after the input terminal is powered off.

1.2 Features

The RHEA-I660A Series features are listed below:

- Six 3.0V/600F supercapacitors
- 12/19/24 VDC adaptive input/output.
- Maximum 150W load 3V@25°C lasting 60 sec
- The standard 60W load 3V@25°C lasting 180 sec
- -40°C to 60°C wide temperature environment
- 500,000 charge-discharge life cycles
- Long supercapacitor lifetime, up to 10 years
- Intuitive power management software for easier management
- Provide power-off shutdown service through software/hardware

1.3 Technical Specifications

The RHEA-I660A technical specifications are listed as bellow.

Model Name RHEA-I660A-R10	
Battery type	Super Capacitor
Capacitance	6 x 600F@3V
Exported Lifeenen	>10 years (when the capacitor works at 3V and
	25°C)
Lifecycle	500000 charging/discharging cycles
Input Voltage	12V or 19V or 24V ±10%
	The output voltage is equal to the input voltage:
	Input 12V ±10%, output 12V
Output Voltage	Input 19V ±10%, output 19V
	Input 24V ±10%, output 24V
	Output power 150W
LED indication Red / Yellow	
De alvun time	60 sec. (under 150W load at 3V@25°C)
васкир тіте	180 sec. (under 60W load at 3V@25°C)
	1 x LED connector (2x10 pin)
	1 x DC IN (2x2 pin)
	1 x DC OUT (2x2 pin)
1/O connector	1 x Relay button (1x6 pin)
I/O connector	1 x USB 2.0 Type-A
	1 x Debug (1x3 pin)
	1 x Firmware flash (2x7 pin)
	2 x Power button (1x2 pin)
Security	Reverse/ Overload/ Overvoltage protection
Dimension(mm)	166 x 90.5 x 82.6
Weight	0.9kg/1.2kg
Operating Temperature	-40 ~ 60°C
Storage Temperature	-40 ~ 70°C

Page 4

Table 1-1: Technical Specifications

1.4 Backup Time Specification

1.4.1 Backup Time Test in Lab Environment

Test Conditions:

Power supply equipment: TUF-750B-GAMING 750W ATX power supply

Load: NGI N6206-60-50 Power load machine

Setting: 12V, 10-150W, the current is adjusted according to the power. eg: pumping 120W: current 10A; pumping 90W: current 7.5A

Integration Corp.

The RHEA-I660A's backup time test result is listed below.



Table 1-2: Backup Time Curve

*Backup time depends on battery capacitance, load and temperature. Reduction of backup time may occur at an extremely high/low temperature.

1.4.2 Product Loading Test (low power consumption)

Board: KINO-EHL2-J6412C-R10



CPU: Intel® Celeron® J6412 2.0GHz (up to 2.6GHz, quad-core, 1.5M Cache, TDP=10W)

RAM: Transcend DDR4 3200 32GB (TS4GSH64V2E3)

HDD: Transcend 256GB M.2 (TS256GMTE452T2)

OS: Windows 10 Enterprise LTSC 2021

Test Software: BurnInTest V9.0 (setting: CPU & RAM & Graphics 100% Load)

Test results: 10min.42sec.

Integration Corp.





1.4.3 Product Loading Test (high power consumption)

Board: KINO-ADL-P-i3-R10

CPU: Intel® Alder Lake-P Core™ i3-1220P (up to 4.4GHz, 12-core, 12M Cache, TDP=28W)

RAM: Transcend DDR4 3200 32GB (TS4GSH64V2E3)

HDD: ADATA 128G NVMe (IM2P32A8-128GITB5)

OS: Windows 10 Enterprise LTSC 2021

Test Software: BurnIn Test V9.0(Setting: CPU & RAM & Graphics 100% Load)

Test results: 5min.1sec.

Page 6





Figure 1-3: Discharge Test

1.4.4 Charge Time Test

Supercapacitor charging is set to 36W. The charging time under different operating voltages from 0 to 100% is as follows

Power in Voltage	Time (sec.)
3V	614
2.7V	494
2.5V	428
2.2V	334
2V	272

Table 1-3: Charging Time





1.5 I/O Interface

Integration Corp.

The I/O interface panel of the RHEA-I660A Series has the following standard I/O interface connectors:

- 1 x LED connector (2x10 pin)
- 1 x Power input (2x2 pin)
- 1 x Power output (2x2 pin)
- 1 x Relay button (1x6 pin)
- 1 x USB 2.0 Type-A
- 1 x Debug (1x3 pin)
- 1 x Firmware flash (2x7 pin)
- 2 x Power button (1x2 pin)

The standard I/O interface connectors are shown in Figure 1-4.



Figure 1-4: Standard I/O Interface Connectors



1.6 Physical Dimensions



Figure 1-5: RHEA-I660A Dimensions





Unpacking

Page 10

2.1 Unpacking

When the RHEA-I660A Series is unpacked, please do the following:

- Follow the anti-static precautions outlined in **Section 2.2**
- Make sure the packing box is facing upwards so the RHEA-I660A Series does not fall out of the box.
- Make sure all the components shown in **Section 2.2** are present.

2.2 Unpacking Checklist



If some of the components listed in the checklist below are missing, please do not proceed with the installation. Contact the IEI reseller or vendor you purchased the RHEA-I660A Series from or contact an IEI sales representative directly. To contact an IEI sales representative, please send an email to <u>sales@ieiworld.com.tw</u>.

The RHEA-I660A Series is shipped with the following components:

Quantity	Item	Image
1	RHEA-I660A Series module	ġ
1	USB Type-A to Type-A cable	N
1	LED cable	\sum





The following table lists the optional items that can be purchased separately.

Optional	
Power input cable	
(P/N : 19T00-002500-100-RS)	
Power output cable	
(P/N: 32102-030000-200-RS)	
Power cable	10
(P/N : 32205-005401-100-RS)	

Table 2-2: Optional Packing List



Integration Corp.

Installation

f



3.1 Anti-Static Precautions

Failure to take ESD precautions during the maintenance of the RHEA-I660A Series may result in permanent damage to the RHEA-I660A Series and severe injury to the user.

Electrostatic discharge (ESD) can cause serious damage to electronic components, including the RHEA-I660A Series. Dry climates are especially susceptible to ESD. It is therefore critical that whenever the RHEA-I660A Series is accessed internally, or any other electrical component is handled, the following anti-static precautions are strictly adhered to.

- *Wear an anti-static wristband*: Wearing a simple anti-static wristband can help to prevent ESD from damaging the board.
- Self-grounding: Before handling the board touch any grounded conducting material. During the time the board is handled, frequently touch any conducting materials that are connected to the ground.
- Use an anti-static pad: When configuring the RHEA-I660A Series, place it on an antic-static pad. This reduces the possibility of ESD damaging the RHEA-I660A Series.
- Only handle the edges of the PCB: When handling the PCB, hold the PCB by the edges.

3.2 Installation Precautions

When installing the power module, please follow the precautions listed below:

- Power turned off: When installing the power module, make sure the power is off. Failing to turn off the power may cause severe injury to the body and/or damage to the system.
- Certified Engineers: Only certified engineers should install and modify onboard functionalities.

 Anti-static Discharge: If a user opens the top cover of the power module, to configure the jumpers or plug in added peripheral devices, ground themselves first and wear and anti-static wristband.

3.3 Installing RHEA-I660A

The RHEA-I660A can be fixed to the system chassis either from the bottom or from the side. Check the product dimension diagram for the exact location of the screws. The steps below will guide you through the installation process.

3.3.1 Bottom Installation

Step 1: Fabricate a chassis that has screw holes corresponding to the screw holes on the bottom of the RHEA-I660A (see the dimension drawing for detailed information).



Figure 3-1: Screw Holes on Chassis

Step 2: Place the RHEA-I660A onto the chassis. Align the 4 screw holes on the bottom panel with the screw holes on the chassis.



Figure 3-2: Install RHEA-I660A

Step 3: Secure the RHEA-I660A by using 4 screws.





Figure 3-3: Secure the RHEA-I660A – from Bottom

3.3.2 Side Installation

Step 1: Fabricate a chassis that has screw holes corresponding to the screw holes on the side of the RHEA-I660A (see the dimension drawing for detailed information).



Figure 3-4: Screw Holes on Chassis

Step 2: Align the 6 screw holes on the side panel of the RHEA-I660A with the screw holes on the chassis.



Figure 3-5: Install RHEA-I660A

Step 3: Secure the RHEA-I660A by using 6 screws.



Figure 3-6: Secure the RHEA-I660A – from Side

3.4 Connection Diagram

The RHEA-I660 is a power backup board built-in with supercapacitor. The following diagram provides an overview of I/O connection.





Figure 3-7: Connection Diagram

3.5 Indicator Light

The HEA-I660A provides 3 LED indicators on the board (Figure 3-8). You can check the operating status of the RHEA-I660A by observing the LED. See the table below for details.



Figure 3-8: LED Indicators

Page 18

LED number	Always On	Flashing
1 (Red)	Capacitor voltage is too low	
2 (Yellow)	Capacitor discharging	
3 (Yellow)	Capacitor is full	Capacitor charging

Table 3-1: LED status

3.6 Connectors

3.6.1 Layout

The following diagram shows the connector locations of the RHEA-I660A.



Figure 3-9: RHEA-I660A Layout

3.6.2 Internal Peripheral Connectors

The table below lists all the connectors on the board.

Connector	Туре	Label
Power input connector	4-pin ATX 12V female	DCIN
Relay connector	6-pin wafer	CONN1
USB 2.0 connector	USB TYPE-A	CN1
Power output connector	4-pin ATX 12V female	DCOUT
Flash connector	14-pin header	J1
Debug connector	3-pin header	J2
LED connector	20-pin header	JP1





Power button connector	2-pin wafer	SW1, SW2
------------------------	-------------	----------

Table 3-2: Peripheral Interface Connectors

3.6.3 Power Input Connector

CN Label:	DCIN
CN Type:	4-pin ATX 12V female, p=2.00 mm
CN Location:	See Figure 3-10
CN Pinouts:	See Table 3-3

This Power Input Connector allows the user to connect to an external power supply for DC input. Connect to a $12/19/24V \pm 10\%$ input source according to the specification.



Figure 3-10: Power Input Connector Location

PIN NO.	DESCRIPTION	PIN NO.	DESCRIPTION
1	GND	2	GND
3	VCC	4	VCC

Table 3-3: Power Input Pinouts



3.6.4 Relay Connector

CN Label:	CONN1
CN Type:	6-pin wafer, p=1.23 mm
CN Location:	See Figure 3-11
CN Pinouts:	See Table 3-4

The relay connector has two working states. Provides K+ and K-1 closed, K+ and K-2 open before energization. After power-on, K+ and K-1 are disconnected, and K+ and K-2 are closed; after power-off, it returns to the state before power-on, K+ and K-1 are closed, and K+ and K-2 are disconnected.



Figure 3-11: Relay Connector Location

PIN NO.	DESCRIPTION	PIN NO.	DESCRIPTION
1	K-1	2	K-1
3	K+	4	K+
5	K-2	6	K-2

Table 3-4: Relay Pinouts

3.6.5 USB Connector

CN Label:	CN1
CN Type:	USB TYPE-A
CN Location:	See Figure 3-12
CN Pinouts:	See Table 3-5

This USB connector provides a USB Type-A communication link port. Use a standard USB Type-A cable to connect with peripherals.



Figure 3-12: USB Connector Location

PIN NO.	DESCRIPTION	PIN NO.	DESCRIPTION
1	VCC	2	D-
3	D+	4	GAND

Table 3-5: USB Connector Pinouts

3.6.6 Power Output Connector

CN Label:	DCOUT
CN Type:	4-Pin ATX 12V Female, p=2.00 mm
CN Location:	See Figure 3-13
CN Pinouts:	See Table 3-6

This power output connector allows the user to connect a load. The RHEA-I660A supports a maximum load of 150W. Ensure to provide the same output voltage according to the input.



Figure 3-13: Power Output Connector Location

PIN NO.	DESCRIPTION	PIN NO.	DESCRIPTION
1	GND	2	GND
3	VCC	4	VCC

Table 3-6: Power Output Pinouts

3.6.7 Firmware Flash Connector

CN Label:	J1
CN Type:	14-pin header, p=2.54 mm
CN Location:	See Figure 3-14
CN Pinouts:	See Table 3-7

This firmware flash connector is for technical personnel to debug and use, non-technical personnel should not operate.



Figure 3-14: Firmware Flash Connector Location

PIN NO.	DESCRIPTION	PIN NO.	DESCRIPTION
1	N/A	2	GND
3	N/A	4	RSTPU
5	TOOL0	6	T_RESET
7	N/A	8	+3V3
9	+3V3	10	RST
11	N/A	12	GND
13	RST	14	GND

Table 3-7: Firmware Flash Connector Pinouts

Page 24

3.6.8 Power Button Connector

CN Label:	SW1, SW2
CN Type:	2-pin header, p=2.54 mm
CN Location:	See Figure 3-15
CN Pinouts:	See Table 3-8

This power button connector. A switching signal that can be used to trigger an end device connected to this connector. The trigger time can be set in combination with software.



Figure 3-15: Power Button Connector Location

PIN NO.	DESCRIPTION	PIN NO.	DESCRIPTION
1	PWR_BTN	2	GND

Table 3-8: Power Button Connector

3.6.9 7-segment Display Connector

Integration Corp.

CN Label:	JP1
СN Туре:	20-pin header, p=2.0 mm
CN Location:	See Figure 3-16
CN Pinouts:	See Table 3-9

This 7-segment display connector is used to connect a 7-segment display. A 7-segment display is plugged into the connector before shipment.



Figure 3-16: 7-segment Display Connector Location

PIN NO.	DESCRIPTION	PIN NO.	DESCRIPTION
1	null	2	LED_HI_CTRL
3	LED_A	4	LED_LO_CTRL
5	LED_B	6	+3V3
7	LED_C	8	+3V3
9	LED_D	10	GND
11	LED_E	12	GND
13	LED_F	14	N/A
15	LED_G	16	N/A
17	LED_DP1	18	N/A
19	LED_DP2	20	N/A

Table 3-9: 7-segment Display Connector Pinouts

3.6.10 Debug Connector

CN Label:	J2
CN Type:	3-pin header, p=2.54 mm
CN Location:	See Figure 3-17
CN Pinouts:	See Table 3-10

This debug connector is for technical personnel to debug and use, non-technical personnel should not operate.



Figure 3-17: Debug Connector Location

PIN NO.	DESCRIPTION	PIN NO.	DESCRIPTION
1	TXD1	2	TXD1
3	GND		

Table 3-10: Debug Connector Pinouts

3.6.11 7-segment Display

RHEA-I660A provides 7-segment display for displaying working status and abnormal information. The explanation of each code is provided in the following table.



Integration Corp.

Figure 3-18: 7-segment Display

Mode	Character	Description	Trigger Condition	Cancel Method
normal	12. 19. 24.	Display input voltage: 12/19/24, the input voltage meets the range of 12/19/24 ±10%, constant light indicates that the capacitor output is on, and flashing indicates that the capacitor output is off.	Default	other modes
Invalid input voltage	14	It shows that the input voltage does not meet the range of 12/19/24 ±10%	The input voltage is higher than 8.0V, but not in the range of 12/19/24 ±10%	Reconnect to a supported power source
Capacitor voltage is too low	CL	The capacitor voltage is too low, and the capacitor output is turned off	The capacitor voltage is lower than 6.0V when discharging or the capacitor voltage is lower than 6.5V when charging	The power supply is present and the capacitor voltage is higher than 6.5V
Capacitor voltage is too high	СН	The capacitor voltage is too high, and the capacitor output is turned off	The capacitor voltage is higher than the maximum rated voltage +1.0V	Power is present and the capacitor voltage is lower than the currently set maximum capacitor voltage



El Integration Corp.

overcurrent	00	The capacitor discharge	Capacitor current exceeds	The power supply is
		current is too high and the	rated current	procent and the canaciter
		capacitor output is turned		current is lower than the
		off		rated current -0.5A
overvoltage	OU	output voltage exceeds too	Capacitor output voltage	Power is present and the
		high, the capacitive output	higher than 12/19/24 ±10%	capacitor output voltage is
		turns off	range	below 12/19/24 ±10% -
				0.2V
overload	OL	The power of the load	Load power consumption	The power supply is
		device is too high, and the	exceeds rated power *1.05	present and the load power
		capacitor output is turned		consumption is lower than
		off		the rated power *0.95
overheating	ОТ	The temperature of the	Capacitor temperature	The power supply is
		capacitor is abnormal, and	exceeds operating	present and the
		the output of the capacitor	temperature range	temperature is higher than
		is turned off		the minimum operating
				temperature +5 and less
				than the maximum
				temperature -5
shutdown	5D	The power supply is	System shutdown	power present
		disconnected, and the	complete	
		capacitor output is turned		
		off		
		1		

Table 3-11: 7-segment Display Message

Page 29





Software Application

Page 30

4.1 Introduction

The IEI Supercapacitor management tool obtains the basic status of the supercapacitor backup board through the USB Type-A cable. And you can set different working modes, shutdown methods and notification time, etc. It is recommended to run this application on Windows 10 or later.

Integration Corp.

4.2 Driver Installation

Please follow the steps below to complete the driver installation task.

Step 1: After connecting the USB Type-A cable to the supercapacitor backup board, the driver list will prompt that there is a USB serial port, and the driver needs to be installed.

× 4	DESKTOP-GS4UFL5
>	Audio inputs and outputs
>	Computer
>	Disk drives
>	Display adapters
>	Firmware
>	Human Interface Devices
>	IDE ATA/ATAPI controllers
>	Keyboards
>	Mice and other pointing devices
>	Monitors
>	🖵 Network adapters
×	Other devices
	🔛 USB Serial Port
>	Ports (COM & LPT)
> 1	🚔 Print queues
>	Processors
>	Security devices
>	Software components
>	Software devices
>	Sound, video and game controllers
>	Storage controllers
>	🏣 System devices
>	Universal Serial Bus controllers

Figure 4-1: Device Manager (before installation)

Step 2: Download the SuperCap setup file from IEI website. Run the

CDMxxx_Setup.exe file.

;			提取	CDM212364_Setup	
Į	共享	查看	压缩的文件夹工具		
↑	🔋 > su	percap_v1	.0.0 > USBDriver >	CDM212364_Setup	
		名称	^	类型	压缩大小
1	*	📧 CDI	M212364_Setup	应用程序	
	*				

Figure 4-2: Driver File





Step 3: A message screen appears (Figure 4-3). To continue the installation process

click Run.

Integration Corp.

Figure 4-3: Message Screen

- **Step 4:** The Setup Wizard starts installing the driver.
- Step 5: The Installation Complete window appears (Figure 4-4). Click Finish to exit.



Figure 4-4: Installation Complete

Step 6: The Device Manager shows that a driver is installed for the USB port.

- 📇 Di	SKTOP-GS4UFL5
> 4	Audio inputs and outputs
5 🖬	Computer
> -	Disk drives
> .	Display adapters
> 1	Firmware
> 69	Human Interface Devices
> =	IDE ATA/ATAPI controllers
> =	Keyboards
> (0)	Mice and other pointing devices
>	Monitors
> 🗊	Network adapters
~	Ports (COM & LPT)
235	Communications Port (COM1)
	Communications Port (COM2)
	Communications Port (COM3)
	Communications Port (COM4)
	Communications Port (COM5)
	Communications Port (COM6)
	USB Serial Port (COM7)
> =	Print queues
>	Processors
> =	Security devices
> #	Software components
> 1	Software devices
> 4	Sound, video and game controllers
> 2	Storage controllers
> 🖬	System devices
10	10.1 10.110 1.0

Figure 4-5: Device Manager (after installation)

Page 32



4.3 Application Installation

Please follow the steps below to complete the Supercapacitor Management Tool installation.

Step 1: Download the SuperCap setup file from IEI website. Run the SuperCap_Vxxx

win64.exe file.



Figure 4-6: Driver File

Step 2: A message screen appears (Figure 4-7). To continue the installation process

click Run.



Figure 4-7: Welcome Screen

- **Step 3:** The Setup Wizard starts installing the program.
- Step 4: The Installation Complete window appears (Figure 4-8). Click Finish to exit.



Figure 4-8: Installation Complete

Step 5: To launch the application, double click the shortcut (Figure 4-9) on the desktop



Integration Corp.

Figure 4-9: Software Icon

4.4 Supercapacitor Management Tool Overview

📀 IEI S	upercapacitor Managem	nent Tool		٥	×	>	About IEI SuperCap APP
	Model name :	70-041SBT6-000-103-RS	Serial number :	SBT6V103-23341	18		
	Spec :	(3.0V 600F) x 6	Max. rated current :	20.0 A			
	Power voltage :	12.3 V	Capacitor voltage :	11.8 V	- L		SuperCap Monitoring
	Output voltage to load :	12.3 V	Temperature :	26.6 °C			Supercup Mentoring
Cha	rging current of capacitor :	0.0 A	Load power :	9.5 W			
	Max. capacity of capacitor :	48%					
Cap	acitor's state : 📀 Fully ch	arged 🥑 Charging 🔵 Dischar	rging				
Hov	v the system powers on whe	en power is restored : Last state	· 0				
Max	c charging wattage of capac	citor: 36 W 🐨					
	Trigger relay after power is	disconnected					
Shu	tdown behavior : 🕑 Norr	mal shutdown 🕕 Forced shutdo	own				SuperCap Control
\odot	Shut down by hardware, de	elay 10 💌 sec. ,the power bi	utton press time is 2	- sec.			
0	Shut down by software, del	ay 20 🔻 sec.					
Ope	erating temperature: 25°C	Capacitor's operating voltage	ge: 3.0 V 👻				
Cap	acitor's charging voltage: 1	8.0 V Estimated service life:	10 years				

Figure 4-10: IEI Supercapacitor Management Tool Overview

4.5 Monitoring

Through the USB connection, the upper part of the super capacitor management tool displays various information of the super capacitor backup board. The following sections describe the status information in detail.

Model name :	RHEA-I660A-R10	Serial number :	SBT6V103-233412
Spec :	(3.0V 600F) x 6	Max. rated current :	20.0 A
Power voltage :	12.3 V	Capacitor voltage :	14.1 V
Output voltage to load :	12.3 V	Temperature :	27.3 °C
Charging current of capacitor :	0.0 A	Load power :	6.3 W
Max. capacity of capacitor :	67%		
Capacitor's state : 🕕 Fully cha	rged 🥑 Charging 🔵 Dischargin	g	

Figure 4-11: IEI Supercapacitor Management Tool- Monitoring Overview

4.5.1 Model name information

Show the model number of this product.

Model name : RHEA-I660A-R10

Figure 4-12: Model Name Information

4.5.2 Serial Number Information

Display the serial number of this product.

Serial number : SBT6V103-233412

Figure 4-13: Serial Number Information

4.5.3 Spec Information

Display the single supercapacitor specification and overall quantity of the product.



Spec: (3.0V 600F) x 6

Figure 4-14: Spec Information

4.5.4 Max. Rated Current Information

Display the product's highest rated operating current,

Max. rated current : 20.0 A

Figure 4-15: Max. Rated Current Information

4.5.5 Power Voltage Information

Detect and identify the input power and display the voltage value. The input power supply is $12/19/24V \pm 10\%$. Out of range will not work.

Power voltage : 12.3 V

Figure 4-16: Power Voltage Information

4.5.6 Capacitor Voltage Information

Display the charging voltage of the supercapacitor (this is the charging voltage of 6 capacitors together).

Capacitor voltage : 14.1 V

Figure 4-17: Capacitor Voltage Information

4.5.7 Output Voltage to Load Information

Display the output voltage value (the output voltage is equal to the input voltage).

Output voltage to load : 12.3 V

Figure 4-18: Output Voltage to Load Information

4.5.8 Temperature Information

Display the current temperature value of the super capacitor backup board.

Temperature : 27.3 °C

Figure 4-19: Temperature Information

4.5.9 Charging Current of Capacitor Information

Real-time display of the charging current of the supercapacitor.

Charging current of capacitor : 0.0 A

Figure 4-20: Charging Current of Capacitor Information

4.5.10 Load Power Information

Real-time display of output load power.

Load power: 6.3 W

Figure 4-21: Load Power Information

4.5.11 Max. Capacity of Capacitor Information

Display the current capacity of the supercapacitor, users can use this function to confirm whether it is full (after full, the capacity will repeat between 95% and 100%, which is normal)

Max. capacity of capacitor : 67%

Figure 4-22: Max. Capacity of Capacitor Information

tearation Corp.

4.5.12 Capacitor's State Information

Display the status of the current supercapacitor, full, charging or discharging. Users can confirm the status of the super capacitor through this function.

Capacitor's state : 💿 Fully charged 🥑 Charging 💿 Discharging

Figure 4-23: Capacitor's State Information

4.6 Remote Control

IEI Supercapacitor management tool allows the host to modify some basic functions of the supercapacitor backup board via USB: charging power, shutdown behavior, shutdown mode, and working temperature and voltage adjustment, etc.



Figure 4-24: IEI Supercapacitor Management Tool- Control Overview

4.6.1 How the system power on when power is restored

The user is allowed to modify the 3 items of this setting: Power off/ Power on/ last state to realize the working state of the motherboard when the power is turned off and on again. This setting will be modified directly through the APP to the setting in the BIOS. This setting only supports products in the IEI Compatibility List.



Figure 4-25: Power on when power is restored



4.6.2 Max. Charging Wattage of Capacitor

Allows the user to adjust the charging power of the super capacitor backup board after power-on. After setting, the supercapacitor will work with the set power consumption of 36W@2A, 18W@1A, 9W@0.5A, and the Charging current of capacitor will display the current set current in real time.

Remarks: When it is set to a maximum of 36W, please select an adapter that exceeds the maximum power consumption of the load by 36W or more to prevent the charging current from being too large when the supercapacitor backup power board is powered on, causing the load to fail to start.

Capacitor's state : 📀 Fully charged	36 W	gi
	18 W	
How the system powers on when power	9 W	or
Max. charging wattage of capacitor :	36 W 🕶	

Figure 4-26: Max. Charging Wattage of Capacitor

4.6.3 Trigger relay after power is disconnected

After this setting is checked, it is allowed to trigger the Relay switch of the supercapacitor backup board after a power failure. The two sets of Relay switches will work between NC and NO. For the definition, please refer to Selection 3.6.4

Trigger relay after power is disconnected

Figure 4-27: Trigger relay after power is disconnected

4.6.4 Shutdown Behavior

This setting is used to set the shutdown behavior triggered by software after power failure.

Normal shutdown: the software will close the IEI Supercapacitor Management Tool by itself after the set time countdown is completed, and then notify the operating system to shut down, The IEI Supercapacitor Management Tool stops working when it is closed. If any

other software interferes with the shutdown process, the user has to deal with it on their own.

Forced shutdown: after the software counts down to the set time, IEI Supercapacitor Management Tool will end all ongoing software processes, and then notify the system to shut down. At this time, there is no process running under the operating system. It is safe to shut down the computer.

Shutdown behavior : 📀 Normal shutdown 🕓 Forced shutdown

Figure 4-28: Shutdown Behavior

4.6.5 Shut Down by Hardware/Software

IEI super capacitor board provides two shutdown control methods:

Method 1: please refer to the wiring section first. Connect the Power Button cable. After the power is off, the supercapacitor backup board will end the IEI supercapacitor APP after the 10-second countdown set by the software (the default value can be set between 10-60S). Trigger the two Power Button switches of the supercapacitor backup source board. The trigger time is 2 seconds (preset value, adjustable between 2-8 seconds). The hardware switch will directly control the load device, and the hardware will shut down (please set the behavior of pressing the hardware switch under the load device system first).

56		
Max. charging wattage of capacitor : 57		
✓ Trigger relay after power is disct ⁵⁸		
59		
Shutdown behavior : Normal s 60 Forced shutdown		
Shut down by hardware, delay 10 ▼ sec. ,the power button press time is	2 👻	sec.
	4	
Max. charging wattage of capacitor : 36 W	5	
 Trigger relay after power is disconnected 	6	
	7	
Shutdown behavior		
Shutdown behavior : Vinnar shutdown O Forced shutdown	8	
Shut down by hardware, delay 10 ▼ sec. ,the power button press time is	2 📼	sec.

Figure 4-29: Shut Down by Hardware

Method 2: after power failure, the supercapacitor backup board will count down to 10 seconds after the software setting (the default value can be set between 10-120S),





according to the above shutdown behavior settings, Perform a software shutdown operation.

	116	
Trigger relay after power is disc	117	d
Shutdown behavior : 📀 Normal :	118	n 🔵 Forced shutdown
O Shut down by hardware, delay	119 120	sec. ,the power button press time is 2 v sec.
Shut down by software, delay	10 📼	sec.

Figure 4-30: Shut down by Software

4.6.6 Temperature and Life

This setting allows customers to modify the operating temperature (25/35/45/55/65°C) and operating voltage (2.0/2.2/2.5/2.7/3.0V) of the Supercapacitor. When adjusting the operating temperature, the capacitor's operating voltage will be automatically changed according to the operating temperature you set. With the adjustment, the backup time of the supercapacitor backup board will be changed (the default lifetime is 10 years). For details, please refer to Table 4-1. If you need to use it at a higher temperature and for a longer backup time, you can adjust the voltage, but a reminder will pop up, and capacitor lifetime will be re-calculated to a new one. For details, please refer to **Table 4-1**. If you need to use it at a higher temperature and for a longer backup time, you can adjust the voltage, but a reminder will pop up, and capacitor lifetime will be re-calculated to a new one. For details, please refer to **Table 4-1**. If you need to use it at a higher temperature will be voltage, and a reminder will pop up at this time. After adjustment, capacitor lifetime will be affected and a new calculated estimated lifetime will be obtained.

Operating temperature: 25°C 💌 Capacitor's operating voltage: 3.0 V 💌 Capacitor's charging voltage: 18.0 V Estimated service life: 10 years shutdown O Forced shutdown 25°C Shutdown behavior : 🤤 35°C Shutdown behavior:
Normal shutdown
Forced shutdown
2.7 V 10 💌 sec. ,the power button press time is 2 Shut down by hardw 45°C ○ Shut down by hardware, delay 10 👻 sec. ,the power butto 2.5 V ne is 2 Shut down by software sec. 2.2 V Shut down by software, delay 10 sec. 2.0 V Operating temperature: 25°C T Capacitor's operating voltage: 3.0 V T Operating temperature: 25°C 💌 Capacitor's operating voltage: 3.0 V 💌 Capacitor's charging voltage: 18.0 V Estimated service life: 10 years Capacitor's charging voltage: 18.0 V Estimated service life: 10 years

Figure 4-31: Temperature and Voltage Setting

Inter		Cara
		curp.
1. 1. 1.	1- A.T	LAST

Prompt			\times
Note:			
Changing the worki	ng environmer	nt temperature	
or working voltage of	the supercapa	citor will affect	
the service life of the s	upercapacitor		
	OK	Cancel	

Figure 4-32: Warning Message

			L	oad life und	der differen	t voltage an	nd temperat	ure (h)			
Temp\Voltage	2V	2.1V	2.2V	2.3V	2.4V	2.5V	2.6V	2.7V	2.8V	2.9V	3V
65'0	96955 hours	61364 hours	38838 hours	24581 hours	15558 hours	9847 hours	6232 hours	3944 hours	2496 hours	1580 hours	1000 hours
65 C	11.07 years	7.01 years	4.43 years	2.81 years	1.78 years	1.12 years	0.71 years	0.45 years	0.28 years	0.18 years	0.11 years
550	300561 hours	190228 hours	120398 hours	76201 hours	48229 hours	30524 hours	19319 hours	12227 hours	7739 hours	4898 hours	3100 hours
330	34.31 years	21.72 years	13.74 years	8.70 years	5.51 years	3.48 years	2.21 years	1.40 years	0.88 years	0.56 years	0.35 years
45'0	931739 hours	589708 hours	373233 hours	236223 hours	149509 hours	94626 hours	59890 hours	37905 hours	23990 hours	15184 hours	9610 hours
430	106.36 years	67.32 years	42.61 years	26.97 years	17.07 years	10.80 years	6.84 years	4.33 years	2.74 years	1.73 years	1.10 years
250	2888391 hours	1828095 hours	1157022 hours	732293 hours	463476 hours	293339 hours	185658 hours	117505 hours	74370 hours	47070 hours	29791 hours
350	329.72 years	208.69 years	132.08 years	83.60 years	52.91 years	33.49 years	21.19 years	13.41 years	8.49 years	5.37 years	3.40 years
25%	8954011 hours	5667096 hours	3586770 hours	2270107 hours	1436777 hours	909352 hours	575539 hours	364265 hours	230548 hours	145916 hours	92352 hours
250	1022.15 years	646.93 years	409.45 years	259.14 years	164.02 years	103.81 years	65.70 years	41.58 years	26.32 years	16.66 years	10.54 years

Table 4-1: Relationship of Capacitor Temperature, Voltage and Life

4.7 Language

This setting can be used to modify the display language of the supercapacitor management tool. Currently, English and Simplified Chinese are supported.

After changing the language, the application needs to be restarted to take effect.







4.8 About

Users can check the application software and firmware version through this page, and can also upgrade the application software and firmware locally. Follow the steps below.

Before updating the version, please go to the IEI official website to download the latest local update software and firmware update package.

Step 1: Click to browse on the about page.

About	×
Application Version : V1.1.0	
Firmware Version : IEI_BA_V1.0.0	
	_
	Browse
Update	
Copyright (C) 2022-2023 [E] Integration Corp. All	rights reserved.

Figure 4-34: About

Step 2: Find the location of the local update file (the update file is a compressed package,

please do not decompress it).

← → ~ ↑	> This PC > Deskt	op > New folder	~ (D D Se	arch New folder		About	×
Organize 👻 New fold	ler				= • 🖬	0	Application Martine Mart 0	
Desktop # Downloads # Downloads # Downloads # Downloads # Downloads # Downloads # New folder SuperCap Verse Desktop Onschrive	Name	A Date modified	Type Compressed (sipp	Size 2,069 KB			Application Version : V1.1.0 Firmware Version : IEL_BA_V1.0.0 C:\Users\I\Desktop\New folder\SuperCap.zip	Browse
File	same:			V File Ope	n 😽 Cancel	~	Update	ra sa n/arl

Figure 4-35: File Selection

Step 3: Click Update, it will prompt that there is a version that needs to be updated, click OK to continue.

IEI Integration Corp.

RHEA-I660A

Prompt		>
Application:New Firmware:New ve	version found V1.1 ersion found IEI_BA	.1
Update immedia	itely now ?	
	ок	Cancel

Figure 4-36: Version Prompt

Step 4: Before updating, it will prompt "Please keep the power unblocked when updating". Click OK to continue

Prompt		×
Please keep the po III	wer unblocked w	vhen updating

Figure 4-37: Prompt

Step 5: When both Application and Firmware need to be updated, Firmware will be updated first. When updating Firmware, the Application interface displays updating, LED1, LED3, and LED2 turn on and off in turn, and the 7-segment display does not display.

ne	nt Tool	
	Updating	
90	RHEA-I660A-R10	Serial
20	(3.0V 600F) x 6	Max. rated
e :	12.2 V	Capacitor

Figure 4-38: Firmware Updating

Step 6: After the firmware update is completed, the application installation window will





appear. Please continue to update the application to the latest version. Refer to Chapter 4.3 for the application installation procedure.

			20
'he installer will guide you through the ste	ps required to install S	uperCap on your com	iputer.
VARNING: This computer program is prot Inauthorized duplication or distribution of I or criminal penalties, and will be prosecute	ected by copyright lav this program, or any po d to the maximum exte	v and international tre ortion of it, may result ont possible under the	aties. in severe civil Haw.

Figure 4-39: Application Update Installation

Step 7: After updating the application, restart the software and confirm the version.

(see Figure 4-34).





Safety Precautions

Page 46



Risk of explosion if the battery is replaced by an incorrect type;

Replacement of a battery with an incorrect type that can defeat a safeguard (for example, in the case of some lithium battery types);

Disposal of a battery into fire or a hot oven, or mechanically crushing or cutting of a battery, that can result in an explosion;

Leaving a battery in an extremely high temperature surrounding environment that can result in an explosion or the leakage of flammable liquid or gas;

A battery subjected to extremely low air pressure that may result in an explosion or the leakage of flammable liquid or gas.

Dispose of used batteries according to instructions and local regulations.

- Outside the European Union If you wish to dispose of used electrical and electronic products outside the European Union, please contact your local authority so as to comply with the correct disposal method.
- Within the European Union:



EU-wide legislation, as implemented in each Member State, requires that waste electrical and electronic products carrying the mark (left) must be disposed of separately from normal household waste. This includes monitors and electrical accessories, such as signal cables or power cords. When you need to dispose of your display products, please follow the guidance of your local authority, or ask

the shop where you purchased the product. The mark on electrical and electronic products only applies to the current European Union Member States.

Please follow the national guidelines for electrical and electronic product disposal.





Hazardous Materials Disclosure



The details provided in this appendix are to ensure that the product is compliant with the Peoples Republic of China (China) RoHS standards. The table below acknowledges the presences of small quantities of certain materials in the product, and is applicable to China RoHS only.

A label will be placed on each product to indicate the estimated "Environmentally Friendly Use Period" (EFUP). This is an estimate of the number of years that these substances would "not leak out or undergo abrupt change." This product may contain replaceable subassemblies/components which have a shorter EFUP such as batteries and lamps. These components will be separately marked.

Please refer to the following table.

Part Name	Toxic or Hazardous Substances and Elements						
	Lead	Mercury	Cadmium	Hexavalent	Polybrominated	Polybrominated	
	(Pb)	(Hg)	(Cd)	Chromium	Biphenyls	Diphenyl Ethers	
				(CR(VI))	(PBB)	(PBDE)	
Housing	0	0	0	0	0	0	
Display	0	0	0	0	0	0	
Printed Circuit	0	0	0	0	0	0	
Board							
Metal Fasteners	0	0	0	0	0	0	
Cable Assembly	0	0	0	0	0	0	
Fan Assembly	0	0	0	0	0	0	
Power Supply	0	0	0	0	0	0	
Assemblies							
Battery	0	0	0	0	0	0	
O: This toxic or hazardous substance is contained in all of the homogeneous materials for the part is below the limit							

requirement in SJ/T11363-2006 (now replaced by GB/T 26572-2011).

X: This toxic or hazardous substance is contained in at least one of the homogeneous materials for this part is above the limit requirement in SJ/T11363-2006 (now replaced by GB/T 26572-2011).

Page 49

Integration Corp.

此附件旨在确保本产品符合中国 RoHS 标准。以下表格标示此产品中某有毒物质的含量符 合中国 RoHS 标准规定的限量要求。

本产品上会附有"环境友好使用期限"的标签,此期限是估算这些物质"不会有泄漏或突变"的 年限。本产品可能包含有较短的环境友好使用期限的可替换元件,像是电池或灯管,这些元 件将会单独标示出来。

部件名称	有毒有害物质或元素					
	铅	汞	镉	六价铬	多溴联苯	多溴二苯
	(Pb)	(Hg)	(Cd)	(CR(VI))	(PBB)	醚
						(PBDE)
壳体	0	0	0	0	0	0
显示	0	0	0	0	0	0
印刷电路板	0	0	0	0	0	0
金属螺帽	0	0	0	0	0	0
电缆组装	0	0	0	0	0	0
风扇组装	0	0	0	0	0	0
电力供应组装	0	0	0	0	0	0
电池	0	0	0	0	0	0

O: 表示该有毒有害物质在该部件所有物质材料中的含量均在 SJ/T 11363-2006 (现由 GB/T 26572-2011 取 代)标准规定的限量要求以下。

X: 表示该有毒有害物质至少在该部件的某一均质材料中的含量超出 SJ/T 11363-2006 (现由 GB/T 26572-2011 取代)标准规定的限量要求。

Page 50